



Gray Cement & Masonry Cement

Safety Data Sheet

CEM I 52,5 R; CEM II/A-LL 52,5 R

CEM II/B-V 42,5 R; CEM II/A-LL 42,5 R; CEM II/B-P 42,5 R; CEM II/B-M (V-L) 42,5 R

CEM II/B-M (P-L) 42,5 N; CEM II/C-M (W-L) 42,5 N; CEM IV/B (V-P) 42,5 N

MC 5 – UsjemaI

Safety Data Sheet

Revised: 30/09/2025 Revision: 8

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

According to MKC EN 197-1; MKC EN 197-5 и MKC EN 413-1.

CEM I 52,5 R; CEM II/A-LL 52,5 R

CEM II/B-V 42,5 R; CEM II/A-LL 42,5 R; CEM II/B-P 42,5 R; CEM II/B-M (V-L) 42,5 R

CEM II/B-M (P-L) 42,5 N; CEM II/C-M (W-L) 42,5 N; CEM IV/B (V-P) 42,5 N

MC 5 - Usjemal

1.2 Relevant identified uses of the substance or mixture and uses advised against

Cements are used in industrial installations to manufacture/formulate hydraulic binders for building and construction work, such as ready-mixed concrete, mortars, renders, grouts, plasters as well as precast concrete.

Common cements and cement containing mixtures (hydraulic binders) are used industrially, by professionals as well as by consumers in building and construction work, indoor and outdoor. The identified uses of cements and cement containing mixtures cover the dry products and the products in a wet suspension (paste). See section 16.2 for more information regarding use descriptors and categories.

Any uses not mentioned above, are advised against.

1.3 Details of the supplier of the safety data sheet

Company name: Cementarnica Usje AD Skopje
Full address: Boris Trajkovski No.94, 1000 Skopje, R. North Macedonia
Telephone number: +389 2 2786 240; +389 2 2786 300
E-mail address of competent person responsible for the SDS: **H&S** Valerija Milanova/ valerijam@usje.mk
Environment Natasa Bakreska/ natasab@usje.mk

1.4 Emergency telephone number +389 2 786 240

University clinic of toxicology
Street Vodnjanska 17, 1000 Skopje, R.N. Macedonia
Clinic: + 389 2 3147635, availability 24 hours/ 7 days
E-mail: contact@toxicocenter.com.mk
Web: www.toxicocenter.com.mk

2. Hazards identification

2.1 Classification of the substance or mixture

2.1.1 According to Regulation (EC) No 1272/2008 (CLP)

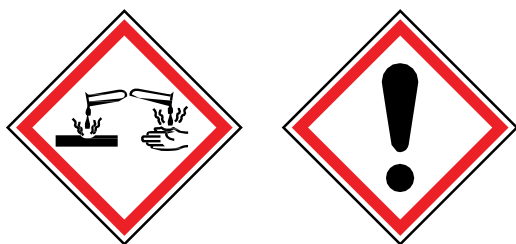
Hazard	Hazard category	Hazard statements
Skin irritation	2	H315: Causes skin irritation
Serious eye damage/eye irritation	1	H318: Causes serious eye damage
Skin sensitization	1B	H317: May cause an allergic skin reaction
Specific target organ toxicity single exposure respiratory tract irritation	3	H335: May cause respiratory irritation

2.2 Label elements

2.2.1 According to Regulation (EC) No 1272/2008 (CLP)

Contains Portland Cement Clinker EC: 266-043-4; CAS: 65997-15-1

Hazard pictograms



Signal word

Danger

Hazard statements

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H335 May cause respiratory irritation.

Precautionary statements

P102 Keep out of reach of children.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P305+P351+P338+P310 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician

P302+P352+P333+P313 IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.

P261+P304+P340+P312 Avoid breathing dust/fume/gas/mist/vapours/spray. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

P501 Dispose of contents/container according to local legislation.

Supplemental information

Skin contact with wet cement, fresh concrete or mortar may cause irritation, dermatitis or burns. May cause damage to products made of aluminium or other non-noble metals.

2.3 Other hazards

Portland cement does not meet the criteria for PBT or vPvB in accordance with Annex XIII of REACH (Regulation (EC) No 1907/2006).

The product contains chromate reducing agent. As a result, the content of soluble chromium (VI) is less than 2 ppm. If the storage conditions are not appropriate or the storage period is exceeded, the effectiveness of the reducing agent can diminish, and the cement can become skin sensitizing (H317)

3. Composition/information on ingredients

3.1 Substances

Not Applicable as the product is a mixture, not a substance.

3.2 Cement Composition

According to Table 1: MKC EN 197-1, MKC EN 197-5 and MKC EN 413-1 (for MC 5).

	Main Constituents					*Minor Addition Constituents (%)
	Clinker (%)	Pozzolana (%)	Siliceous Fly Ash (%)	Calcareous Fly Ash (%)	Limestone (%)	
CEM I	95-100	---	---	---	---	≤5
CEM II / A-LL	80-94	---	---	---	6-20	≤5
CEM II / B-V	65-79	---	21-35	---	---	≤5
CEM II/B-P	65-79	21-35	---	---	---	≤5
CEM II/B-M	65-79	21-35				≤5
CEM IV / B	45-64	36-55			---	≤5
CEM II/C-M	50-64	36-50				≤5
MC 5	>25	≤75				≤5

*** Other main constituents and/or Flue dust.**

Calcium sulphate (Gypsum) is added to the other constituents of cement during its manufacture to control setting. FeSO₄ and Grinding aid are additives which (in small quantities < 1%) are added to improve the manufacture or the properties of the cement.

3.3 Substances that may cause harm to health

SUBSTANCE	EINECS	CAS	REACH Registration No.	According to directive 1272/2008/EC	
Clinker	266-043-4	65997-15-1	exempted from registration	Hazard class & category	H phrases
				Skin irritation, 2	H 315
				Skin sensitization, 1B	H317
				Serious eye damage/eye irritation, 1	H318
				Specific target organ toxicity single exposure respiratory tract irritation, 3	H335
Fly ash	268-627-4	68131-74-8	01-2119491179-27-xxxx	-	-
FeSO ₄	231-753-5	7720-78-7	01-2119513203-17-xxxx	Harmful to health if swallowed, 4 (extremely toxic)	H302
				Skin irritation, 2	H315
				Serious eye damage/eye irritation, 2	H319

*See section 15.1.

4. First aid measures

4.1 Description of first aid measures

General notes

No personal protective equipment is needed for first aid responders. First aid workers should avoid contact with wet cement or wet cement containing mixtures.

Following inhalation

Move the person to fresh air. Dust in the throat and nasal passages should clear spontaneously. Contact a physician if irritation persists or later develops or if discomfort, coughing or other symptoms persist.

Following skin contact

For dry cement, remove and rinse abundantly with water. For wet/damp cement, wash skin with plenty of water. Remove contaminated clothing, footwear, watches, etc. and clean thoroughly before re-using them. Seek medical treatment in all cases of irritation or burns.

Following contact with eyes

Do not rub eyes to avoid possible corneal damage by mechanical stress.

Remove contact lenses if any. Incline head to injured eye, open the eyelid(s) widely and flush eye(s) immediately by thoroughly rinsing with plenty of clean water for at least 20 minutes to remove all particles. Avoid flushing particles into uninjured eye. If possible, use isotonic water (0.9% NaCl). Contact a specialist of occupational medicine or an eye specialist.

Following ingestion

Do not induce vomiting. If the person is conscious, wash out mouth with water and give plenty of water to drink. Get immediate medical attention or contact the anti-poison centre.

4.2 Most important symptoms and effects, both acute and delayed

Eyes: Eye contact with cement dust (dry or wet) may cause serious and potentially irreversible injuries.

Skin: Cement may have an irritating effect on moist skin (due to sweat or humidity) after prolonged contact or may cause contact dermatitis after repeated contact.

Prolonged skin contact with wet cement or wet concrete may cause serious burns because they develop without pain being felt (for example when kneeling in wet concrete even when wearing trousers).

For more details see Reference (1).

Inhalation: Repeated inhalation of common cement dust over a long period of time increases the risk of developing lung diseases.

Environment: Under normal use, Common cement is not hazardous to the environment.

4.3 Indication of any immediate medical attention and special treatment needed

When contacting a physician, take this SDS with you.

5. Fire-fighting measures

5.1 Extinguishing media

Common Cements are not flammable.

5.2 Special hazards arising from the substance or mixture

Cements are non-combustible and non-explosive and will not facilitate or sustain the combustion of other materials.

5.3 Advice for fire-fighters

Cement poses no fire-related hazards. No need for special protective equipment for fire fighters.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

Wear protective equipment as described under Section 8 and follow the advice for safe handling and use given under Section 7.

6.1.2 For emergency responders

Emergency procedures are not required.

However, respiratory protection is needed in situations with high dust levels.

6.2 Environmental precautions

Do not wash cement down sewage and drainage systems or into bodies of water (e.g. streams).

6.3 Methods and material for containment and cleaning up

Collect the spillage in a dry state if possible.

Dry cement

Use cleanup methods such as vacuum clean-up or vacuum extraction (Industrial portable units, equipped with high efficiency air filters (EPA and HEPA filters, EN 1822-1:2009) or equivalent technique) which do not cause airborne dispersion. Never use compressed air.

Alternatively, wipe-up the dust by mopping, wet brushing or by using water sprays or hoses (fine mist to avoid that the dust becomes airborne) and remove slurry.

If not possible, remove by slurring with water (see wet cement).

When wet cleaning or vacuum cleaning is not possible and only dry cleaning with brushes can be done, ensure that the workers wear the appropriate personal protective equipment and prevent dust from spreading.

Avoid inhalation of cement and contact with skin. Place spilled materials into a container. Solidify before disposal as described under Section 13.

Wet cement

Clean up wet cement and place it in a container. Allow material to dry and solidify before disposal as described under Section 13.

6.4 Reference to other sections

See sections 8 and 13 for more details.

7. Handling and storage

7.1 Precautions for safe handling

7.1.1 Protective measures

Follow the recommendations as given under Section 8. To clean up dry cement, see Subsection 6.3.

Measures to prevent fire

Not applicable.

Measures to prevent aerosol and dust generation

Do not sweep. Use dry cleanup methods such as vacuum clean-up or vacuum extraction, which do not cause airborne dispersion.

For more information, refer to the practice guidelines adopted under the Social Dialogue Agreement on Workers' Health Protection through the Good Handling and Use of Crystalline Silica and Products Containing it, by Employee and Employer European sectoral associations, among which CEMBUREAU. These safe handling practices It can be found via the following link:

<http://www.nepsi.eu/agreement-good-practice-guide/good-practice-guide.aspx>

Measure to protect the environment

No particular measures.

7.1.2 Information on general occupational hygiene

Do not handle or store near food and beverages or smoking materials. In dusty environment, wear dust mask and protective goggles.

Use protective gloves to avoid skin contact.

7.2 Conditions for safe storage, including any incompatibilities

Bulk cement should be stored in silos that are waterproof, dry (i.e. with internal condensation minimized), clean and protected from contamination.

Engulfment hazard: To prevent engulfment or suffocation, do not enter a confined space, such as a silo, bin, bulk truck, or other storage container or vessel that stores or contains cement without taking the proper security measures. Cement can build-up or adhere to the walls of a confined space. The cement can release, collapse or fall unexpectedly.

Packed products should be stored in unopened bags clear of the ground in cool, dry conditions and protected from excessive draught to avoid degradation of quality.

Bags should be stacked in a stable manner.

Do not use aluminium containers for the storage or transport of wet cement containing mixtures due to incompatibility of the materials.

7.3 Specific end use(s)

No additional information for the specific end uses (see section 1.2).

7.4 Control of soluble Cr (VI)

For cements treated with a Cr (VI) reducing agent according to the regulations given in Section 15, the effectiveness of the reducing agent diminishes with time. Therefore, cement bags and/or delivery documents will contain information on the packaging date, the storage conditions and the storage period appropriate to maintaining the activity of the reducing agent and to keeping the content of soluble chromium VI below 0.0002 % of the total dry weight of the cement ready for use, according to EN 196-10. They will also indicate the appropriate storage conditions for maintaining the effectiveness of the reducing agent.

8. Exposure controls/personal protection

8.1 Control parameters

According to Official Gazzete of RM (46 /2010) the MAC for dust is 10 mg/m³ for the total inhalable dust and 5 mg/m³ for the respirable dust.

8.2 Exposure controls

For each individual PROC, users can choose from either option A) or B) in the table above, according to what is best suited to their specific situation. If one option is chosen, then the same option has to be chosen in the table from section "8.2.2 Individual protection measures such as personal protection equipment" - Specification of respiratory protective equipment. Only combinations between A) – A) and B) – B) are possible.

8.2.1 Appropriate engineering controls

Measures to reduce generation of dust and to avoid dust propagating in the environment such as dedusting, exhaust ventilation and dry clean-up methods which do not cause airborne dispersion.

Inhalation DNEL of 3 mg/m³

Use	PROC*	Exposure	Localised controls	Efficiency
Industrial manufacture/formulation of hydraulic building and construction materials	2, 3	Duration is not restricted (up to 480 minutes per shift, 5 shifts a week)	not required	-
	14, 26		A) not required or B) generic local exhaust ventilation	- 78 %
	5, 8b, 9		A) general ventilation or B) generic local exhaust ventilation	17 % 78 %
Industrial uses of dry hydraulic building and construction materials (indoor, outdoor)	2		not required	-
	14, 22, 26		A) not required or B) generic local exhaust ventilation	- 78 %
	5, 8b, 9		A) general ventilation or B) generic local exhaust ventilation	17 % 78 %
Industrial uses of wet suspension of hydraulic building and construction materials	7		A) not required or B) generic local exhaust ventilation	- 78 %
	2, 5, 8b, 9, 10, 13, 14		not required	-
Professional use of dry hydraulic building and construction material (indoor, outdoor)	2		not required	-
	9, 26		A) not required or B) generic local exhaust ventilation	- 72 %
	5, 8a, 8b, 14		A) not required or B) integrated local exhaust ventilation	- 87 %
	19		localized controls are not applicable, process only in good ventilated rooms or outdoor	-
Professional uses of wet suspensions of hydraulic building and construction materials	11		A) not required or B) generic local exhaust ventilation	- 72 %
	2, 5, 8a, 8b, 9, 10, 13, 14, 19		not required	-

* PROC's are identified uses and defined in section 16.2.

8.2.2 Individual protection measures such as personal protection equipment

General

During work avoid kneeling in fresh mortar or concrete wherever possible. If kneeling is absolutely necessary, then appropriate waterproof personal protective equipment must be worn.

Do not eat, drink or smoke when working with cement to avoid contact with skin or mouth. Before starting to work with cement, apply a barrier creme and reapply it at regular intervals. Immediately after working with cement or cement-containing materials, workers should wash or shower or use skin moisturisers.

Remove contaminated clothing, footwear, watches, etc. and clean thoroughly before re-using them.



Eye /face protection

Wear approved glasses or safety goggles according to MKS EN 166 when handling dry or wet cement to prevent contact with eyes.



Skin protection



Use watertight, wear- and alkali-resistant protective gloves (e.g. nitrile soaked cotton gloves with CE marking) internally lined with cotton; boots; closed long-sleeved protective clothing as well as skin care products (e.g. barrier creams) to protect the skin from prolonged contact with wet cement.

Particular care should be taken to ensure that wet cement does not enter the boots. Regarding gloves, investigations have proven that nitrile impregnated cotton gloves (layer thickness of c. 0.15 mm) provide sufficient protection over a period of 480 minutes, subject to normal wear and tear which can be task dependent. Always change damaged or soaked gloves immediately. Always have spare gloves in ready supply.

In some circumstances, such as when laying concrete or screed, waterproof trousers or kneepads are necessary.



Respiratory protection

When a person is potentially exposed to dust levels above exposure limits, use appropriate respiratory protection. The type of respiratory protection should be adapted to the dust level and conform to the relevant MKS EN standard (MKS EN 149, MKS EN 140, MKS EN 14387, MKS EN 1827) or national standard.

Thermal hazards

Not applicable.

Use	PROC*	Exposure	Specification of respiratory protective equipment (RPE)	RPE efficiency - assigned protection factor (APF)
Industrial manufacture/formulation of hydraulic building and construction materials	2, 3	Duration is not restricted (up to 480 minutes per shift, 5 shifts a week)	not required	-
	14, 26		A) FFP1 or B) not required	APF = 4 -
	5, 8b, 9		A) FFP2 or B) FFP1	APF = 10 APF = 4
Industrial uses of dry hydraulic building and construction materials (indoor, outdoor)	2		not required	-
	14, 22, 26		A) FFP1 or B) not required	APF = 4 -
	5, 8b, 9		A) FFP2 or B) FFP1	APF = 10 APF = 4
Industrial uses of wet suspension of hydraulic building and construction materials	7		A) FFP1 or B) not required	APF = 4 -
	2, 5, 8b, 9, 10, 13, 14		not required	-
Professional use of dry hydraulic building and construction material (indoor, outdoor)	2		FFP1	APF = 4
	9, 26		A) FFP2 or B) FFP1	APF = 10 APF = 4
	5, 8a, 8b, 14		A) FFP3 or B) FFP1	APF = 20 APF = 4
	19		FFP2	APF = 10
Professional uses of wet suspensions of hydraulic building and construction materials	11		A) FFP2 or B) FFP1	APF = 10 APF = 4
	2, 5, 8a, 8b, 9, 10, 13, 14, 19		not required	-

* PROC's are identified uses and defined in section 16.2.

[For each individual PROC, users must choose option A) or B) in the table above, according to what was chosen in section "8.2.1 Appropriate engineering controls" – localized controls.]

An overview of the APFs of different RPE (according to EN 529:2005) can be found in the glossary of MEASE (16).

Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with "duration of exposure" above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the

RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker's capability of using tools and of communicating are reduced during the wearing of RPE.

For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the face properly and securely.

The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device programme including training of the workers.

8.2.3 Environmental exposure controls

Air: Environmental exposure control for the emission of cement particles into air has to be in accordance with the available technology and regulations for the emission of general dust particles.

Water: Do not wash cement into sewage systems or into bodies of water, to avoid high pH. Above pH 9 negative ecotoxicological impacts are possible.

Soil and terrestrial environment: No special emission control measures are necessary for the exposure to the terrestrial environment.

For further information, refer to Section 6 on 'Accidental release measures.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

This information applies to the whole mixture.

(a) Physical state

Dry cement is a finely ground solid inorganic material.

(b) Colour

Grey or white powder (dry cement)

(c) Odour

Odourless

(d) Melting point/freezing point

Melting point > 1 250 °C

(e) Boiling point or initial boiling point and boiling range

Not applicable as under normal atmospheric conditions, melting point > 1 250°C

(f) Flammability (solid, gas)

Not applicable as is a solid which is non-combustible and does not cause or contribute to fire through friction

(g) Upper/lower explosive limits

Not applicable as is not a flammable gas.

(h) Flash point

Not applicable as is not a liquid.

(i) Auto-ignition temperature

Not applicable (no pyrophoricity – no organo-metallic, organo- metalloid or organo-phosphine bindings or of their derivatives, and no other pyrophoric constituent in the composition)

(j) Decomposition temperature

Not applicable, as no organic peroxide present

(k) pH

(T = 20°C in water, water-solid ratio 1:2): 11-13.5

(l) Kinematic viscosity

Not applicable, as not a liquid

(m) Solubility

in water (T = 20 °C): slight (0.1-1.5 g/l)

(n) Partition coefficient

n-octanol/water: Not applicable as is inorganic mixture

(o) Vapour pressure

Not applicable as melting point > 1250 °

(p) Density and/or relative density

2.75-3.20; Apparent density

0.9-1.5 g/cm³

(q) Relative vapour density

Not applicable as melting point > 1250 °C

(r) Particle characteristics

Main particle size: 5-30 µm

9.2 Other information

Not applicable.

9.2.1 Information regarding physical hazard classes

Not applicable.

9.2.2 Other safety characteristics

Not applicable.

10. Stability and reactivity

10.1 Reactivity

When mixed with water, cement will harden into a stable mass that is not reactive in normal environments.

10.2 Chemical stability

Dry cements are stable as long as they are properly stored (see Section 7) and compatible with most other building materials. They should be kept dry.

Contact with incompatible materials should be avoided.

Wet cement is alkaline and incompatible with acids, with ammonium salts, with aluminium or other non-noble metals. Cement dissolves in hydrofluoric acid to produce corrosive silicon tetrafluoride gas. Cement reacts with water to form silicates and calcium hydroxide. Silicates in cement react with powerful oxidizers such as fluorine, boron trifluoride, chlorine trifluoride, manganese trifluoride, and oxygen difluoride.

10.3 Possibility of hazardous reactions

Cements do not cause hazardous reactions.

10.4 Conditions to avoid

Humid conditions during storage may cause lump formation and loss of product quality.

10.5 Incompatible materials

Acids, ammonium salts, aluminium or other non-noble metals. Uncontrolled use of aluminium powder in wet cement should be avoided as hydrogen is produced.

10.6 Hazardous decomposition products

Cement will not decompose into any hazardous products.

11. Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Hazard class	Cat	Effect	Reference
Acute toxicity - dermal	-	Limit test, rabbit, 24 hours contact, 2,000 mg/kg body weight – no lethality. Based on available data, the classification criteria are not met.	(2)
Acute toxicity- inhalation	-	No acute toxicity by inhalation observed. Based on available data, the classification criteria are not met.	(9)
Acute toxicity - oral	-	No indication of oral toxicity from studies with cement kiln dust. Based on available data, the classification criteria are not met.	Literature survey
Skin corrosion/ irritation	2	Cement in contact with wet skin may cause thickening, cracking or fissuring of the skin. Prolonged contact in combination with abrasion may cause severe burns. Some individuals may develop eczema upon exposure to wet cement dust caused by the high pH which induces irritant contact dermatitis after prolonged contact.	(2) Human experience
Serious eye damage/ irritation	1	Portland cement clinker caused a mixed picture of corneal effects and the calculated irritation index was 128. Common cements contain varying quantities of Portland cement clinker, fly ash, blast furnace slag, gypsum, natural pozzolans, burnt shale, silica fume and limestone. Direct contact with cement may cause corneal damage by mechanical stress, immediate or delayed irritation or inflammation. Direct contact by larger amounts of dry cement or splashes of wet cement may cause effects ranging from moderate eye irritation (e.g. conjunctivitis or blepharitis) to chemical burns and blindness.	(10), (11)
Skin sensitization	1B	Some individuals may develop eczema upon exposure to wet cement dust, caused by an immunological reaction to soluble Cr (VI) which elicits allergic contact dermatitis. The response may appear in a variety of forms ranging from a mild rash to severe dermatitis. If the cement contains a soluble Cr (VI) reducing agent and as long as the mentioned period of effectiveness of the chromate reduction is not exceeded, an allergic sensitizing effect is not expected [Reference (3)].	(3), (4), (17)
Respiratory sensitization	-	There is no indication of sensitization of the respiratory system. Based on available data, the classification criteria are not met.	(1)
Germ cell mutagenicity	-	No indication. Based on available data, the classification criteria are not met.	(12), (13)

Hazard class	Cat	Effect	Reference
Carcinogenicity	-	No causal association has been established between Portland cement exposure and cancer. The epidemiological literature does not support the designation of Portland cement as a suspected human carcinogen Portland cement is not classifiable as a human carcinogen (According to ACGIH A4: Agents that cause concern that they could be carcinogenic for humans but which cannot be assessed conclusively because of a lack of data. In vitro or animal studies do not provide indications of carcinogenicity that are sufficient to classify the agent with one of the other notations.). Based on available data, the classification criteria are not met.	(1) (14)
Reproductive toxicity	-	Based on available data, the classification criteria are not met.	No evidence from human experience
STOT-single exposure	3	Cement dust may irritate the throat and respiratory tract. Coughing, sneezing, and shortness of breath may occur following exposures in excess of occupational exposure limits. Overall, the pattern of evidence clearly indicates that occupational exposure to cement dust has produced deficits in respiratory function. However, evidence available at the present time is insufficient to establish with any confidence the dose-response relationship for these effects.	(1)
STOT-repeated exposure	-	There is an indication of COPD. The effects are acute and due to high exposures. No chronic effects or effects at low concentration have been observed. Based on available data, the classification criteria are not met.	(15)
Aspiration hazard	-	Not applicable as cements are not used as an aerosol.	

Apart from skin sensitisation, Portland cement and common cements have the same toxicological and ecotoxicological properties.

Medical conditions aggravated by exposure

Inhaling cement dust may aggravate existing respiratory system disease(s) and/or medical conditions such as emphysema or asthma and/or existing skin and/or eye conditions.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not relevant

11.2.2 Other information

Not relevant

12. Ecological information

12.1 Toxicity

The product is not hazardous to the environment. Ecotoxicological tests with Portland cement on *Daphnia magna* [Reference (5)] and *Selenastrum coli* [Reference (6)] have shown little toxicological impact. Therefore LC50 and EC50 values could not be determined [Reference (7)]. There is no indication of sediment phase toxicity [Reference (8)].

The addition of large amounts of cement to water may, however, cause a rise in pH and may, therefore, be toxic to aquatic life under certain circumstances.

12.2 Persistence and degradability

Not relevant. After hardening, cement presents no toxicity risks.

12.3 Bioaccumulative potential

Not relevant. After hardening, cement presents no toxicity risks.

12.4 Mobility in soil

Not relevant. After hardening, cement presents no toxicity risks.

12.5 Results of PBT and vPvB assessment

Not relevant. After hardening, cement presents no toxicity risks.

12.6 Endocrine disrupting properties

Not relevant.

12.7 Other adverse effects

13. Disposal considerations

13.1. Waste treatment methods

Do not dispose of into sewage systems or surface waters.

Product - cement that has exceeded its shelf life

EWC entry: 10 13 99 (wastes not otherwise specified) (and when demonstrated that it contains more than 0.0002% soluble Cr (VI)): shall not be used/sold other than for use in controlled closed and totally automated processes or should be recycled or disposed of according to local legislation or treated again with a reducing agent.

Product - unused residue or dry spillage

EWC entry: 10 13 06 (other particulates and dust)

Pick up dry unused residue or dry spillage as is. Mark the containers. Possibly reuse depending upon shelf life considerations and the requirement to avoid dust exposure. In case of disposal, harden with water and dispose according to "Product – after addition of water, hardened"

Product – slurries

Allow to harden, avoid entry in sewage and drainage systems or into bodies of water (e.g. streams) and dispose of as explained below under "Product - after addition of water, hardened".

Product - after addition of water, hardened

EWC entries: 10 13 14 (waste from manufacturing of cement – waste concrete or concrete sludge) or 17 01 01 (construction and demolition wastes - concrete).

Dispose of according to the local legislation. Avoid entry into the sewage water system. Dispose of the hardened product as concrete waste. Due to the inertisation, concrete waste is not a dangerous waste.

Packaging

EWC entry: 15 01 01 (waste paper and cardboard packaging).

Completely empty the packaging and process it according to local legislation.

14. Transport information

Cement is not covered by the international regulation on the transport of dangerous goods (IMDG, IATA, ADR/RID); no classification is required.

No special precautions are needed apart from those mentioned under Section 8.

14.1 UN number

Not relevant.

14.2 UN proper shipping name

Not relevant.

14.3 Transport hazard class(es)

14.4 Packing group

Not relevant.

14.5 Environmental hazards

Not relevant.

14.6 Special precautions for user

Not relevant.

14.7 Maritime transport in bulk according to IMO instruments

Not relevant.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Cement is a mixture according to REACH and is not subject to registration. Cement clinker is exempt from registration (Art 2.7 (b) and Annex V.10 of REACH).

The marketing and use of cement are subject to a restriction on the content of soluble Cr (VI) (REACH Annex XVII point 47 Chromium VI compounds).

1. Law on chemicals (Official Gazette no. 145/2010, no. 53/11, no. 164/2013, no. 116/2015, no. 149/2015, no. 37/2016 and "Official Gazette of Republic of Macedonia" no. 236/2022).
2. Guidelines for developing a safety data sheet (article 39, paragraph 2, from the Law on Chemicals – „Official Gazette of Republic of Macedonia" n0. 145/2010 and 53/2011)
3. Rulebook for minimum recommendations for health and safety at work, for the employees exposed to risks of exposure to chemicals substances, „Official Gazette of Republic of Macedonia" no. 46/2010;
4. Law on precursors with amends and additions, „Official Gazette " no. 37/2004, no. 40/2007, no. 53/2011, no. 149/2015 and 37/2016 и Official Gazette of RNM no.122/2021.
5. List of bans and restrictions for chemical usages, "Official Gazzete of RM" no. 31/14, Based on Article 8 paragraph (1), point 4 of the Law on Chemicals ("Official Gazette of the Republic of Macedonia" number 145/ 2010, 53/11 and 164/13)
6. Rulebook on maximum permitted amounts of radionuclides in metals, construction materials, artificial fertilizers, ash from thermal power plants and waste material from mines and smelters, "Official Gazette of the Republic of Macedonia " number 98/10
7. Rulebook on the method of classification and labeling of hazardous chemicals (Official Gazette of the Republic of Macedonia number 85/2009).
8. Rulebook on the method of labeling and packaging of dangerous chemicals (Official Gazette of the Republic of Macedonia number 87/2009).
9. Law on construction products (Official Gazette of the RM No. 104/2015, 192/2015, 53/2016 and 120/2018 and Official Gazette of the RNM No. 150/2021)
10. Consumer Protection Law* (Official Gazette of RNM No. 236/2022)
11. Waste Management Law* (Official Gazette of RNM 216/2021)
12. Law on Packaging and Packaging Waste Management* (Official Gazette of RNM 215/2021)

15.2 Chemical Safety Assessment

No chemical safety assessment has been carried out for this mixture by the supplier.

16. Other information

16.1 Indication of changes

Revised: 23/03/2023 Revision: 7

It replaces the last one for Portland Cement revision 6 date 14/07/2020. Have been included all recommendations from CEMBUREAU.

16.2 Identified uses and use descriptors and categories

The table below gives an overview of all relevant identified uses of cement or cement containing hydraulic binders. All the uses have been grouped in these identified uses because of the specific conditions of exposure for human health and environment. For each specific use, a set of risk management measures or localised controls has been derived (see section 8) which need to be put in place by the user of cement or cement containing hydraulic binders to bring the exposure to an acceptable level.

PROC	Identified Uses - Use Description	building and construction materials	
		Manufacture/ Formulation	Professional/ Industrial use
2	Use in closed, continuous process with occasional controlled exposure, eg. industrial or professional manufacture of hydraulic binders	X	X
3	Use in closed batch process, eg. industrial or professional manufacture of ready-mix concrete	X	X
5	Mixing or blending in batch process for formulation of mixtures and articles, eg industrial or professional manufacture of pre-cast concrete	X	X
7	Industrial spraying, eg industrial use of wet suspensions of hydraulic binders by spraying		X
8a	Transfer of substance or mixture from/to vessels/large containers at non-dedicated facilities, eg use of cement in bags to prepare mortar		X
8b	Transfer of substance or mixture from/to vessels/large containers a dedicated facilities, eg filling of silos, trucks or barges at cement plants	X	X
9	Transfer of substance or mixture into small containers, eg filling of cement bags in cement plants	X	X
10	Roller application or brushing, eg products to improve adherence between building surfaces and finishing products		X
11	Non-Industrial spraying, eg professional use of wet suspensions of hydraulic binders by spraying		X

13	Treatment of articles by dipping and pouring, eg covering of construction products with a layer to improve the performance of the product		X
14	Production of mixtures or articles by tableting, compression extrusion, pelletisation, eg production of floor tiling	X	X
19	Hand-mixing with intimate contact and only PPE available, eg mixture of wet hydraulic binder on a construction site		X
22	Potentially closed processing operations with minerals/ metals at elevated temperature in industrial setting, eg production of bricks		X
26	Handling of solid inorganic substances at ambient temperature, eg mixture of wet hydraulic binders	X	X

16.3 Abbreviations and acronyms

ACGIH	American Conference of Industrial Hygienists
ADR/RID	European Agreements on the transport of Dangerous goods by Road/Railway
APF	Assigned protection factor
CAS	Chemical Abstracts Service
CLP	Classification, labelling and packaging (Regulation (EC) No 1272/2008)
COPD	Chronic Obstructive Pulmonary Disease
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
ECHA	European Chemicals Agency
EINECS	European INventory of Existing Commercial chemical Substances
EPA	Type of high efficiency air filter
ES	Exposure scenario
EWC	European Waste Catalogue
FF P	Filtering facepiece against particles (disposable)
FM P	Filtering mask against particles with filter cartridge
GefStoffV	Gefahrstoffverordnung
HEPA	Type of high efficiency air filter
H&S	Health and Safety
IATA	International Air Transport Association
IMDG	International agreement on the Maritime transport of Dangerous Goods
LC50	Median lethal dose
MEASE	Metals estimation and assessment of substance exposure, EBRC Consulting GmbH for Eurometaux, http://www.ebrc.de/industrial-chemicals-reach/projects-and-references/mease.php
MS	Member State
OELV	Occupational exposure limit value
PBT	Persistent, bio-accumulative and toxic

PNEC	Predicted no-effect concentration
PROC	Process category
RE	Repeated exposure
REACH	Registration, Evaluation and Authorisation of Chemicals
RPE	Respiratory protective equipment
SCOEL	Scientific Committee on Occupational Exposure Limit Values
SDS	Safety Data Sheet
SE	Single exposure
STP	Sewage treatment plant
STOT	Specific Target Organ Toxicity
TLV-TWA	Threshold Limit Value-Time-Weighted Average
TRGS	Technische Regeln für Gefahrstoffe
VLE-MP	Exposure limit value-weighted average in mg by cubic meter of air
vPvB	Very persistent, very bio-accumulative
w/w	Weight by weight
WWTP	Waste water treatment plant

16.4 Key literature references and sources of data

- (1) Portland Cement Dust - Hazard assessment document EH75/7, UK Health and Safety Executive, 2006. Available from: <http://www.hse.gov.uk/pubns/web/portlandcement.pdf>.
- (2) Observations on the effects of skin irritation caused by cement, Kietzman et al, *Dermatosen*, 47, 5, 184-189 (1999).
- (3) European Commission's Scientific Committee on Toxicology, Ecotoxicology and the Environment (SCTEE) opinion of the risks to health from Cr (VI) in cement (European Commission, 2002). http://ec.europa.eu/health/archive/ph_risk/committees/sct/documents/out158_en.pdf.
- (4) Epidemiological assessment of the occurrence of allergic dermatitis in workers in the construction industry related to the content of Cr (VI) in cement, NIOH, Page 11, 2003.
- (5) U.S. EPA, Short-term Methods for Estimating the Chronic Toxicity of Effluents and Receiving Waters to Freshwater Organisms, 3rd ed. EPA/600/7-91/002, Environmental Monitoring and Support Laboratory, U.S. EPA, Cincinnati, OH (1994a) and 4th ed. EPA-821-R-02-013, US EPA, office of water, Washington D.C. (2002).
- (6) U.S. EPA, Methods for Measuring the Acute Toxicity of Effluents and Receiving Waters to Freshwater and Marine Organisms, 4th ed. EPA/600/4-90/027F, Environmental Monitoring and Support Laboratory, U.S. EPA, Cincinnati, OH (1993) and 5th ed. EPA-821-R-02-012, US EPA, office of water, Washington D.C. (2002).
- (7) Environmental Impact of Construction and Repair Materials on Surface and Ground Waters. Summary of Methodology, Laboratory Results, and Model Development. NCHRP report 448, National Academy Press, Washington, D.C., 2001.
- (8) Final report Sediment Phase Toxicity Test Results with *Corophium volutator* for Portland clinker prepared for Norcem A.S. by AnalyCen Ecotox AS, 2007.
- (9) TNO report V8801/02, An acute (4-hour) inhalation toxicity study with Portland Cement Clinker CLP/GHS 03- 2010- fine in rats, August 2010.
- (10) TNO report V8815/09, Evaluation of eye irritation potential of cement clinker G in vitro using the isolated chicken eye test, April 2010.
- (11) TNO report V8815/10, Evaluation of eye irritation potential of cement clinker W in vitro using the isolated chicken eye test, April 2010.
- (12) Investigation of the cytotoxic and proinflammatory effects of cement dusts in rat alveolar macrophages, Van Berlo et al, *Chem. Res. Toxicol.*, 2009 Sept; 22(9):1548-58.
- (13) Cytotoxicity and genotoxicity of cement dusts in A549 human epithelial lung cells in vitro; Gminski et al, Abstract DGPT conference Mainz, 2008.
- (14) Comments on a recommendation from the American Conference of governmental industrial Hygienists to change the threshold limit value for Portland cement, Patrick A. Hessel and John F. Gamble, EpiLung Consulting, June 2008.
- (15) Prospective monitoring of exposure and lung function among cement workers, Interim report of the study after the data collection of Phase I-II 2006-2010, Hilde Notø, Helge Kjuus, Marit Skogstad and Karl-Christian Nordby, National Institute of Occupational Health, Oslo, Norway, March 2010.

- (16) MEASE, Metals estimation and assessment of substance exposure, EBRC Consulting GmbH for Eurometaux, <http://www.ebrc.de/industrial-chemicals-reach/projects-and-references/mease.php>.
- (17) Occurrence of allergic contact dermatitis caused by chromium in cement. A review of epidemiological investigations, Kåre Lenvik, Helge Kjuus, NIOH, Oslo, December 2011.

16.5 Current hazard statements and precautionary statements

Hazard statements and precautionary statements are already listed under Section 2 'Hazards identification', 2.1 'Classification of the substance or mixture' and 2.2 Label elements'.

16.6 Training advice

In addition to health, safety and environmental training programs for their workers, companies must ensure that workers read, understand and apply the requirements of this SDS.

16.7 Further information

The data and test methods used for the purpose of classification of Common cements are given or referred to in section 11.1.

16.8 Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]

Classification according to Regulation (EC) No. 1272/2008	Classification procedure
Skin Irrit. 2, H315	on basis of test data
Eye dam. 1, H318	on basis of test data
Skin sens. 1B, H317	Human experience
STOT SE. 3, H335	Human experience

16.9 Disclaimer

The information on this data sheet reflects the currently available knowledge and the currently state of the art and technology and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product, including the use of the product in combination with any other product or any other process, is the sole responsibility of the user or distributor.

It is implicit that the user is responsible for determining appropriate safety measures and for applying the legislation covering his/her own activities.

Annex: Additional tables with engineering controls and individual protection measures for section 8.2

1. Inhalation DNEL of 1 mg/m³

8.2.1 Appropriate engineering controls

Use	PROC*	Exposure	Localised controls	Efficiency
Industrial manufacture/formulation of hydraulic building and construction materials	2, 3	Duration is not restricted (up to 480 minutes per shift, 5 shifts a week); (#) < 240 min	not required	-
	14, 26		A) not required or B) generic local exhaust ventilation	- 78 %
	5, 8b, 9		A) general ventilation or B) generic local exhaust ventilation	78 %
Industrial uses of dry hydraulic building and construction materials (indoor, outdoor)	2		not required	-
	14, 22, 26		A) not required or B) generic local exhaust ventilation	- 78 %
	5, 8b, 9		A) general ventilation or B) generic local exhaust ventilation	78%
Industrial uses of wet suspension of hydraulic building and construction materials	7		A) not required or B) generic local exhaust ventilation	- 78 %
	2, 5, 8b, 9, 10, 13, 14		not required	-
Professional use of dry hydraulic building and construction material (indoor, outdoor)	2		not required	- 72 %
	9, 26		A) not required or B) generic local exhaust ventilation	- 72 %
	5, 8a, 8b, 14		A) not required or B) integrated local exhaust ventilation	72 %
	19		localised controls are not applicable, process only in good ventilated rooms or outdoor	-

Professional uses of wet suspensions of hydraulic building and construction materials	11	A) not required or B) generic local exhaust ventilation	- 72 %
	2, 5, 8a, 8b, 9, 10, 13, 14, 19	not required	-

* PROC's are identified uses and defined in section 16.2.

8.2.2 Individual protection measures such as personal protection equipment

Use	PROC*	Exposure	Specification of respiratory protective equipment (RPE)	RPE efficiency - assigned protection factor (APF)
Industrial manufacture/formulation of hydraulic building and construction materials	2, 3	Duration is not restricted (up to 480 minutes per shift, 5 shifts a week); (#) < 240 min	not required	-
	14, 26		A) FFP2 or B) FFP1	APF = 10 APF = 4
	5, 8b, 9		FFP2	APF = 10
Industrial uses of dry hydraulic building and construction materials (indoor, outdoor)	2		not required	-
	14, 22, 26		A) FFP2 or B) FFP1	APF = 10 APF = 4
	5, 8b, 9		FFP2	APF = 10
Industrial uses of wet suspension of hydraulic building and construction materials	7		A) FFP3 or B) FFP2	APF = 20 APF = 10
	2, 5, 8b, 9, 10, 13, 14		not required	-
Professional use of dry hydraulic building and construction material (indoor, outdoor)	2		A) FFP2 or B) FFP1	APF = 10 APF = 4
	9, 26		A) FFP3 or B) FFP2	APF = 20 APF = 10
	5, 8a, 8b, 14		FFP3	APF = 20
	19		FFP3	APF = 20
Professional uses of wet suspensions of hydraulic building and construction materials	11		A) FFP3 or B) FFP2	APF = 20 APF = 10
	2, 5, 8a, 8b, 9, 10, 13, 14, 19		not required	-

* PROC's are identified uses and defined in section 16.2.

8.2.1 Appropriate engineering controls

Use	PROC*	Exposure	Localised controls	Efficiency
Industrial manufacture/formulation of hydraulic building and construction materials	2, 3	Duration is not restricted (up to 480 minutes per shift, 5 shifts a week)	not required	-
	14, 26		A) not required or B) generic local exhaust ventilation	- 78 %
	5, 8b, 9		A) not required or B) generic local exhaust ventilation	- 82 %
Industrial uses of dry hydraulic building and construction materials (indoor, outdoor)	2		not required	-
	14, 22, 26		A) not required or B) generic local exhaust ventilation	- 78 %
	5, 8b, 9		A) not required or B) generic local exhaust ventilation	- 82 %
Industrial uses of wet suspension of hydraulic building and construction materials	7		A) not required or B) generic local exhaust ventilation	- 78 %
	2, 5, 8b, 9, 10, 13, 14		not required	-
Professional use of dry hydraulic building and construction material (indoor, outdoor)	2		A) not required or B) general ventilation	- 29 %
	9, 26		A) not required or B) generic local exhaust ventilation	- 77 %
	5, 8a, 8b, 14		A) not required or B) generic local exhaust ventilation	- 72 %
	19		localised controls are not applicable, process only in good ventilated rooms or outdoor	-
Professional uses of	11		A) not required or B) generic local exhaust ventilation	- 77

wet suspensions of hydraulic building and construction materials			%
	2, 5, 8a, 8b, 9, 10, 13, 14, 19	not required	-

* PROC's are identified uses and defined in section 16.2.

8.2.2 Individual protection measures such as personal protection equipment

Use	PROC*	Exposure	Specification of respiratory protective equipment (RPE)	RPE efficiency - assigned protection factor (APF)
Industrial manufacture/formulation of hydraulic building and construction materials	2, 3	Duration is not restricted (up to 480 minutes per shift, 5 shifts a week)	not required	-
	14, 26		A) FFP1 or B) Not required	APF = 4 -
	5, 8b, 9		A) FFP2 or B) Not required	APF = 10 -
Industrial uses of dry hydraulic building and construction materials (indoor, outdoor)	2		not required	-
	14, 22, 26		A) FFP1 or B) Not required	APF = 10 APF = 4
	5, 8b, 9		A) FFP2 or B) Not required	APF = 10
Industrial uses of wet suspension of hydraulic building and construction materials	7		A) FFP2 or B) Not required	APF = 20 APF = 10
	2, 5, 8b, 9, 10, 13, 14		not required	-
Professional use of dry hydraulic building and construction material (indoor, outdoor)	2		A) FFP1 or B) Not required	APF = 10 APF = 4
	9, 26		A) FFP2 or B) Not required	APF = 20 APF = 10
	5, 8a, 8b, 14		A) FFP3 or B) FFP1	APF = 20
	19		FFP2	APF = 20
Professional uses of wet suspensions of hydraulic building and construction materials	11		A) FFP2 or B) Not required	APF = 20 APF = 10
	2, 5, 8a, 8b, 9, 10, 13, 14, 19		Not required	-

* PROC's are identified uses and defined in section 16.2.